KOHLER

Industrial Diesel Generator Set – J250



 RATINGS 400 V - 50 Hz

 Standby
 kVA
 250

 kWe
 200

 Prime
 kVA
 227

 kWe
 182



JOHN DEERE

KOHLER

400/230

APM303

APM403

M80-D

Terminal block

50

47

Fuel consumption optimization

Radiator

G2

Benefits & features

KOHLER premium quality

- Design offices using the latest technical innovations
- Modern fully certified factories
- A cutting edge laboratory
- The generating set, its components and a wide range of options have been fully developed, prototype tested, factory built, and production tested
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

KOHLER premium performances

- Optimized and certified sound levels
- Reliable power, even in extreme conditions
- Optimized fuel consumption
- Compact footprint
- Best quality of electricity, high starting and loading capacity, according to ISO8528-5
- Robust base frames and high-quality enclosures
- Protection of installations and people
- Approved in line with the most stringent standards

Engines

- Premium level engines, in-house or from strong partners
- High power density, small footprint
- Low temperature starting capability
- Long maintenance interval

Alternator

- Provide industry leading motor starting capability
- Made in Europe
- Built with a class H insulation and IP23

Cooling

- A compact and complete solution using a mechanically driven radiator fan
- Designed or optimized by KOHLER
- High temperature and altitude product capacity available
 Base frame and enclosure

Base frame and enclosure

- High quality steel with enhanced corrosion resistance
- Highly durable QUALICOAT-certified epoxy paint
- Minimum 1000 hours of resistance to salt spray in accordance with ISO12944
- Ergonomic access to allow easy maintenance and connection of the generator
- Robust design optimized for transportation

GENERATOR SETS RATINGS

GENERAL SPECIFICATIONS

Alternator commercial brand

Standard Control Panel

Optional control panel

Optional Control Panel

Optional control panel

Emission level

Type of Cooling

Performance class

Consumption @ 100% load ESP (L/h) *

Consumption @ 100% load PRP (L/h) *

Engine brand

Voltage (V)

Voltage 415/240 400/230 380/220 240 TRI	PH 3 3 3	Hz 50 50	kWe 200	dby Ra kVA 250	iting Amps	Prime kWe	Rating
415/240 400/230 380/220 240 TRI	3 3	50	200		Amps	kWe	k\/^
400/230 380/220 240 TRI	3			250			кvА
380/220 240 TRI	-	50		2.50	348	182	227
240 TRI	3		200	250	361	182	227
		50	200	250	380	182	227
	3	50	200	250	601	182	227
230 TRI	3	50	200	250	628	182	227
220 TRI	3	50	200	250	656	182	227
COMPACT	/ERSI	ION					_
					2497		
					1103		
					1593		
(L)					334		
g)					1940		
SOUNDPRO	OFE	O VERS	SION			_	
oofing				NO	T AVAILA	BLE	_
					3590		
					1200		
					1775		
(L)					334		
g)					2515		
sure level @	1m ir	n dB(A)) 50Hz		82		
sure level @	7m ir	n dB(A)) 50Hz		71		
	(L) SOUNDPRC poofing (L) (L) (L) (L) (L)	(L) SOUNDPROOFEI pofing (L) sure level @1m in	(L) SOUNDPROOFED VERS poofing (L) (L) (L) (L) (L) (L) (L) (L)	(L) SOUNDPROOFED VERSION poofing	COMPACT VERSION (L) g) SOUNDPROOFED VERSION poofing NO [*] (L) g) surre level @1m in dB(A) 50Hz	COMPACT VERSION 2497 1103 1593 (L) 334 (s) 1940 SOUNDPROOFED VERSION 3590 boofing NOT AVAILA 3590 1200 1775 1200 (L) 334 s) 2515 sure level @1m in dB(A) 50Hz 82	COMPACT VERSION 2497 1103 1593 (L) 334 (s) 1940 SOUNDPROOFED VERSION 3590 boofing NOT AVAILABLE 3590 1200 1775 1200 (L) 334 (b) 2515 sure level @1m in dB(A) 50Hz 82

* Volumetric Fuel consumption is up to 4% higher when using HVO than Diesel Fuel

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit; Fuel density at 0.85 kg/L.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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Engine

General	
Engine brand	JOHN DEERE
Engine of and	6068HFS55-228 *
0	
Air inlet system	Turbo
Fuel	Diesel Fuel/HVO
Emission level	Fuel consumption optimization
Cylinder configuration	L
Number of cylinders	6
Displacement (I)	6,72
Bore (mm) * Stroke (mm)	106 * 127
Compression ratio	17.2 : 1
Speed 50Hz (RPM)	1500
Maximum stand-by power at rated RPM (kW)	228
Charge Air coolant	Air/Air
Frequency regulation, steady state (%)	+/- 0.25%
Injection Type	Direct
Governor type	Electronic
Air cleaner type, models	Dry
Fuel system	
Fuel Inlet Minimum recommended size (mm)	8
Fuel Outlet Minimum recommended size (mm)	12
Max head on fuel return line (m fuel)	1,20
Consumption with cooling system	
Fuel consumption @ ESP Max Power (I/h)	51,40
Fuel consumption @ PRP Max Power (I/h)	47,90
Fuel consumption @ 75% of PRP Power (I/h)	35,90
Fuel consumption @ 50% of PRP Power (I/h)	24,40

Emissions

Emission PM 50Hz (g/kW.h)	0,05
Emission CO 50Hz (g/kW.h)	0,51
Emission NOx 50Hz (g/kW.h)	7,68
Emission HC 50Hz (g/kW.h)	0,13

* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

Lubrication System		
Oil system capacity including filters (I)	32	,50
Min. oil pressure (bar)		
Max. oil pressure (bar)		
Oil sump capacity (l)		
Oil consumption 100% ESP 50Hz (I/h)	0,1	290
Air Intake system		
Max. intake restriction (mm H2O)	62	25
ombustion air flow (I/s) 225		25
Exhaust system		
	PRP	ESP
Exhaust gas flow (L/s)	525	577
Exhaust gas temperature @ ESP (°C)	530	
Heat rejection to exhaust (kW)	151	
Max. exhaust back pressure (mm H2O)	750	
Cooling system		
Radiator & Engine capacity (I)	27	,70
Fan power 50Hz (kW)	3,40	
Fan air flow w/o restriction (m3/s)	4,60	
Available restriction on air flow (mm H2O)	25	
Type of coolant	Glycol-Ethylene	
Radiated heat to ambiant (kW)	heat to ambiant (kW) 23	
Heat rejection to coolant HT (kW)	88	
HT circuit flow rate (I/min)	252	
Coolant capacity HT, engine only (I)	12	,70
Max coolant temperature, Shutdown (°C)	1:	10
Thermostat begin of opening HT (°C)	8	5
Thermostat end of opening HT (°C)	97	

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(%)

Alternator Specifications	
Alternator commercial brand	KOHLER
Kohler Alternator description	KH01221T
Number of pole	4
Number of bearing	Single Bearing
Technology	Brushless
Indication of protection	IP23
Insulation class	н
Number of wires	06
AVR Regulation	Yes
Coupling	Direct
Capacity for maintaining short circuit at 2.7 In for 5 s	Yes
Application data	
Overspeed (rpm)	2250
Power factor (Cos Phi)	0,80
Voltage regulation at established rating (+/- %)	0,50
Wave form : NEMA=TIF	<50
Wave form : CEI=FHT	<2
Total Harmonic Distortion in no-load DHT (%)	<2.5
Total Harmonic Distortion, on linear load DHT (%)	<5
Recovery time (Delta U = 20% transcient) (ms)	500
Performance datas	
Continuous Nominal Rating 40°C (kVA)	230
Unbalanced load acceptance ratio	8

Peak motor starting (kVA) based on x% voltage dip power factor at 0.3

8

Alternator Standard Features

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Superior voltage waveform

Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

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Dimensions compact version

Length (mm) * Width (mm) * Height (mm)	2497 * 1103 * 1593
Dry weight (kg)	1940
Tank capacity (L)	334

M139 - Dimensions soundproofed version

Length (mm) * Width (mm) * Height (mm)	3590 * 1200 * 1775
Dry weight (kg)	2515
Tank capacity (L)	334
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	82
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	97
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	71



Dimensions DW compact version

Length (mm) * Width (mm) * Height (mm)	3560 * 1200 * 1890
Dry weight (kg)	2465
Tank capacity (L)	868

M139 - Dimensions DW soundproofed version

Length (mm) * Width (mm) * Height (mm)	3590 * 1200 * 2072
Dry weight (kg)	3045
Tank capacity (L)	868
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	81
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	97
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	71

M139 - Dimensions DW 48h soundproofed version

Length (mm) * Width (mm) * Height (mm)	3590 * 1200 * 2242
Dry weight (kg)	3085
Tank capacity (L)	1790
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	81
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	97
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	71
* dimensions and weight without options	





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Basic terminal block



M80-D



It is used as a basic terminal block for connecting a control unit. Offers the following functions:

- emergency stop button
- customer connection terminal block
- CE certified

The M80-D can be used as a basic terminal block for connecting a control unit and as an instrument panel with a highly intuitive LCD screen giving an overview of your generating set's basic parameters:

- Oil gauge
- Coolant temperature
- Oil temperature
- Engine speed
- Battery voltage
- Charge air temperature
- Fuel consumption
- etc.

The engine main functions can be controlled and events are recorded to facilitate diagnostics:

- Starting
- Speed adjustment
- Stopping
- Droop
- etc.

APM303

AP	MB	
0 kW	8 U 8 8 H 9:8 H PF:8.00	

APM403

The APM303 is a versatile unit which can be operated in manual or automatic mode. It offers the following features:

- Measurements: phase-to-neutral and phase-to-phase voltages, fuel level (In option : active power currents, effective power, power factors, Kw/h energy meter, oil pressure and coolant temperature levels)
- Supervision: Modbus RTU communication on RS485
- Reports: (In option : 2 configurable reports)
- Safety features: Overspeed, oil pressure, coolant temperatures, minimum and maximum voltage, minimum and maximum frequency (Maximum active power P<66kVA)
- Traceability: Stack of 12 stored events

For further information, please refer to the data sheet for the APM303

BASIC GENERATING SET AND POWER PLANT CONTROL

The APM403 is a versatile control unit which allows operation in manual or automatic mode

- Measurements : voltage and current
- kW/kWh/kVA power meters
- Standard specifications: Voltmeter, Frequency meter.
- Optional : Battery ammeter.
- J1939 CAN ECU engine control
- Alarms and faults: Oil pressure, Coolant temperature, Overspeed, Startup failure, alternator min/max, Emergency stop button.
- Engine parameters: Fuel level, hour counter, battery voltage.
- Optional (standard at 24V): Oil pressure, water temperature.
- Event log/ Management of the last 300 genset events.
- Mains and genset protection

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- Clock management
- USB connections, USB Host and PC,
- Communications : RS485 INTERFACE
- ModBUS protocol /SNMP
- Optional : Ethernet, GPRS, remote control, 3G, 4G,
- Websupervisor, SMS, E-mails

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STANDARD SCOPE OF SUPPLY

All our gensets are fitted with:

- Industrial water cooled DIESEL engine
- Electric starter & charge alternator
- Standard air filter
- Schneider or ABB electric circuit breaker, adapted to the short-circuit current of the generating set
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- 4 lifting points on the chassis, lifting bar on the top included from 165 kVA ESP or optional
- highly durable QUALICOAT certified epoxy paint
- frame height optimized to allow it to be moved safely by forklift
- enclosure made of new high-quality European steel with enhanced corrosion resistance
- IP 64 locks, made from stainless materials
- enclosures and base frames tested and analyzed by the French Corrosion Institut
- 100% of tanks tested for permeability
- Personal protection ensured by protective grilles on hot and rotating parts
- Separate 9 dB(A) silencer
- Fuel tank welded inside the genset frame
- Retention bund included for gensets up to 110 kVA ESP
- Charged DC starting battery with electrolyte
- Emergency stop button on the outside
- Flexible fuel lines & lub oil drain cock
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil and antifreeze liquid

CODES AND STANDARDS

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

POWER RATINGS DEFINITION according to ISO8528-1 (2018-02 edition) and ISO-3046-1

Emergency Standby Power (ESP): The standby rating is applicable to varying loads for the duration of a power outage. There is no overload

capability for this rating. Average load factor per 24 hours of operation is <70%.

Prime Power (PRP): At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <70%.



TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Intlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30% relative humidity. For particular conditions in your installation, refer to the derating table.

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